



FIBERGLAS MIXING CHART

Resin by volume		MEK Peroxide CC				
Volume = OZ	mL / CC	0.50%	0.75%	1.00%	1.50%	2.00%
2 oz	60	0.3	0.5	0.6	0.9	1.2
4 oz	120	0.6	0.9	1.2	1.8	2.4
6 oz	180	0.9	1.4	1.8	2.7	3.6
8 oz	240	1.2	1.8	2.4	3.6	4.8
10 oz	300	1.5	2.3	3.0	4.5	6.0
12 oz	360	1.8	2.7	3.6	5.4	7.2
14 oz	420	2.1	3.2	4.2	6.3	8.4
16 oz (Pint)	480	2.4	3.6	4.8	7.2	9.6
18 oz	540	2.7	4.1	5.4	8.1	10.8
20.3 oz	600	3.0	4.5	6.0	9.0	12.0
32 Oz (Quart)	960	4.8	7.2	9.6	14.4	19.2
40 Oz	1200	6.0	9.0	12.0	18.0	24.0
48 Oz	1440	7.2	10.8	14.4	21.6	28.8
56 Oz	1680	8.4	12.6	16.8	25.2	33.6
64 Oz (1/2 Gal.)	1920	9.6	14.4	19.2	28.8	38.4
Temperature		@ 98° & up	@ 88°	@ 78°	@ 73°	@ 68°
Estimated cure time		2 Hours	2 Hours	2 Hours	2 Hours	2 Hours
Room temperature		@ 73°	@ 73°	@ 73°	@ 73°	@ 73°
Est. cure time		5 Hours	3.5 Hours	2 Hours	1.5 Hours	45 Min