



PRIMER AND GEL MIXING CHART

Primer and Gel Coat Mixing Chart (3M PPS)

Primer by volume		MEK Peroxide CC				
Volume = OZ	mL / CC	1.00%	1.25%	1.50%	1.75%	2.00%
2 oz	60	0.6	0.8	0.9	1.1	1.2
4 oz	120	1.2	1.5	1.8	2.1	2.4
6 oz	180	1.8	2.3	2.7	3.2	3.6
8 oz	240	2.4	3.0	3.6	4.2	4.8
10 oz	300	3.0	3.8	4.5	5.3	6.0
12 oz	360	3.6	4.5	5.4	6.3	7.2
14 oz	420	4.2	5.3	6.3	7.4	8.4
16 oz (Pint)	480	4.8	6.0	7.2	8.4	9.6
18 oz	540	5.4	6.8	8.1	9.5	10.8
20.3 oz	600	6.0	7.5	9.0	10.5	12.0
Room temperature		@ 73°	@ 73°	@ 73°	@ 73°	@ 73°
Estimated cure time		3.5 Hours	3 Hours	2.5 Hours	2 Hours	1 Hours

Conversion from Metric Measures	Tbsp	C.C.	Fluid Ounce	Drops of MEKP	Cubic inch(es)	Gallon(s)
1 Tbs =	1	14.8	0.5	576	0.90	0.0039
1 CC =	0.067	1	0.0353	39	0.06	0.0003
1 Fl. Oz =	2	28.3	1	1152	1.80	0.0078
1 Drop (MEKP)	0.0017	0.025	0.0009	1	0.00	*
1 Cu. In =	1.1	15.7	0.556	639	1.00	0.0043
1 Gallon =	253	3630	128	*	231.00	1

Symbol	When You Know	Multiply By	To Find	Symbol	U.S. Liquid Capacity
dr	drams	0.125	ounces	oz.	1 cup=8 oz
cc	cubic	0.034	ounces	oz.	1 pint=16 oz.
ml	milliliters	0.034	ounces	oz.	1 quart=32 oz.
l	liters	2.1	pints	pt.	1/2 gallon=64 oz
gr	grams	0.035	ounces	oz.	
kg	kilograms	2.2	pounds	lbs.	
mm	millimeters	0.039	inches	in.	